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The usual fix on the Triumph TR25W (or unit B-series BSA singles) is to strip the gearbox and clutch, buy a new splined gear shaft and weld the new shaft onto the gear

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selector quadrant. Not the kind of work every home mechanic wants to do. It needs a good, strong weld, ideally from a TIG set. In this instance, however, something else was going on.

## **Triumph TR250 For Sale at E & R Classic Cars!**

Triumph Trophy 250

Years produced:

1968-1970 Power:

22hp @ 8,250rpm



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1968-1970

(24hp @

8,250rpm/1969-1970)

Top speed: 90mph

(approx.) Engine:

247cc air-cooled OHV

single Transmission:

4-speed, chain final

drive Weight/MPG:

285lb (dry)/75-85mpg

Price then/now:

\$695/\$1,500-\$5,500 In

the late 1960s, the

adventure motorcycle

was still a decade

away, so if you wanted

to play in the dirt with

a road bike, you ...

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manual for Triumph  
TR25W 1968 1969  
1970 was primarily  
published to be used  
by mechanical  
technicians who are  
already familiar with all  
service procedures  
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250 TR25W - Duration:

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1968-1970 Repair  
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handy especially when  
you have to do  
immediate repair. The  
durability of your  
vehicle is  
unquestionable but you  
also know that no  
matter how tough they

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are, constant use can

cause them to

deteriorate.

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"American models"  
that follow; T150,  
T150V, Hurricane, &  
T160

**Triumph TR25W  
1968 1969 1970  
Workshop Repair  
Service Manual**

Was an export to USA  
in 1970 came back to  
UK about 1990 I think  
and restored to nice ...  
1970 Triumph 250  
Trophy TR25W  
triumphadelic. Loading



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... 1968 Triumph  
Trophy 250 TR25W -  
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TR25W 1968 1969  
1970 Service Repair  
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manual contains full  
service and repair

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instruction used by mechanics around the world. All major topics are covered complete. You can find here Step-by-step instruction, diagrams, illustration, wiring schematic, and specifications to repair and troubleshoot ...

## **Triumph Motorcycle Manuals | Classic Motorbikes**

Triumph TR250. The Triumph TR250 was built between

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1967-1968 for 15 months by the Triumph Motor Company in the UK. 8400 cars were built, all of which were for the US market.

Many can now be found outside the US, primarily in Europe.

Approximately 600 TR250's remain worldwide today.

Triumph Classic Cars  
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Description: Triumph  
Workshop Manual

250cc Tr25w Trophy.

Covers this unit

construction 250cc

single 1968 1969 1970.

We also have parts

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1970

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**Workshop Service**

**Repair Manual**

This Triumph TR25W

1968 1969 1970

service manual

provides data,

characteristics,

instructions and

methodology to

perform repair

interventions on the

vehicle and its

components. This

manual includes

special notes,

important points,

service data,

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precautions, etc. that  
are needed for the  
maintenance,  
adjustments, service,  
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installation

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manual contains  
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## **Beezer Behind the Badge: 1968-1970 Triumph Trophy 250**

...

Comes cloth covered  
with yellow tracers and  
all the correct wires /  
colors / connectors as  
per original specs.  
Replaces Lucas part  
number 54955718 as

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fitted to 1968-1970

Triumph TR25W Trophy

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Scrambler for the year

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the best fitment.