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plate (See Workshop manual Group 21 Engine page 15). The engine designation and number should be given in all correspondence about the engine. This Workshop Manual has been developed primarily for Volvo Penta service workshops and qualified per-sonnel. Persons using this book are assumed to have a grounding in marine drive systems and be

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Installation Manual

Please contact your local Volvo Penta dealer to make sure your engine is registered. This helps ensure that the dealers in your area are prepared to support your engine and that the correct parts and service are always close at hand.

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