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Do not operate air-cooled dryers at

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ambient air temperatures below 40°F. Such operation may result in low suction pressure, causing freeze-up.

**Location and Clearance** Mount the dryer on a level base and bolt down if base vibrates. If the dryer is air cooled, install it in a clean, well-ventilated area to reduce fouling of the condenser

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cooled down to the dew point  
temperature in

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temperature, pressure, dryer settings, insufficient rate and so on. The lists contain issues which may happen with different Ingersoll models.

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Ingersoll Rand refrigerated air dryers remove moisture from compressed air.

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Moisture is detrimental to pneumatically operated appliances, controls, instruments, machinery and tools. High temperature compressed air enters the dryer and it is cooled down by the internal integrated air/air aftercooler.

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